

SPECIFICATION OF TRUCK MOUNTED COMBINATION MACHINE
JETSUC® 6000 Lts. (Sewage 2500 lts. – Water 3500 lts.)

GENERAL :-

The vehicle mounted combined unit for jetting/suction shall be able to create vacuum required for siphoning of mud, slurry, grit and other materials from sanitary, storm and combined sewerage system and high velocity jetting to remove and dislodge obstructions, soluble grease, grit and other materials from sanitary storm and combined sewerage system. The unit shall be especially being required to clean out the non-man entry drain and deep wet wells of sewage pumping stations.

The unit shall be multi-purpose vehicle designed to collect sludge & sewage from catchpits. It shall also be used for flushing the silted storm water drain lines.

The vehicle mounted combined unit having suction lift of at least 8 m. The unit shall consist of:

- (a) Drive System
- (b) Tank
- (c) High Pressure jetting pump
- (d) Vacuum Pump (Exhauster/Compressor)
- (e) Suction Hose
- (f) Hose Reel Drum
- (g) Sewer Hose
- (h) Lateral cleaning system. (Including handgun arrangement)
- (i) Hydraulic Plant.
- (j) Piping
- (k) Control Panel.
- (l) Accessories.
- (m) Vehicle chassis with cabin & PTO.

The above equipment shall be mounted on 16 ton GVW cab chassis manufactured by TATA model LPT 1109/3600 EURO III or Eicher model 11.10/3800 WB BS III with standard sleeper cabin & side PTO. Bidder shall furnish full details of vehicle chassis. Bidder shall also make arrangements to procure the vehicle with cabin form the manufacturer. The client will make direct payment to the chassis manufacturer/their dealer against their proforma invoice to avail Govt. rate. The standard tools accessories and spares supplied with the chassis shall be handed over to the client at the time of delivery of the unit.

The Bidder shall make arrangements for mounting equipment on the chassis according to the rules laid down by the Regional Transport Office, and loads recommended by the chassis manufacturer on the front and rear axles. The Client shall make arrangements for registration of the complete unit with the Regional Transport Office. The Government fees required for registration of the units shall be paid by the client.



a) PRIME MOVER:-

The jetting unit (jetting pump, vacuum pump, hydraulic pump etc.) shall be run on the power transmitted from vehicle engine through split shaft P.T.O. (Power Take Off Unit). The P.T.O shall be of sturdy design of reputed make (PZB, SEW,) and should be able to provide sufficient power to run the system.

P.T.O. SPECIFICATIONS: (Power Take-Off Unit):-

The P.T.O. Unit shall be split shaft horizontal type, fitted with Nickel Chrome Alloy Steel Gears on Heavy Duty Ball and Rolled bearings in accurately machined housing. The unit shall be designed for horizontal drive. The RPM and direction of rotation of output shaft shall be the same as that of the input shaft. Foot mounting arrangement shall be provided for mounting the P.T.O. Unit.

Shift mechanism with (a) Vehicle Drive (b) Neutral and (c) Pump Drive shall be provided and the same can be operated from inside the cab. The P.T.O. Unit shall be capable of transmitting adequate torque generated by the engine.

b) TANK:-

The twin tank shall have a capacity of at least 6000 litres (2500 lts-sewage & 3500 lts for water). The tank shall be mounted on the chassis. The tank shall be fabricated from corrosion and abrasion resistant welded steel having minimum thickness of 6 mm and it shall have provision to take care of any surges that might occur in the tank. The inside of the tank shall be coated with anti-corrosive paint.

The tank shall be welded with dished ends at the front and the rear. The vacuum compartment shall be provided with hydraulically operated rear door opening facility. The tank shall be mounted on hinge supports for tilting about the rear end, while the front end shall have rest pads for seating on the chassis of the vehicle in the horizontal position.

The water and sludge tanks shall be provided with sight glasses so that the levels of water and sludge in the respective tanks may be seen. The sight glass of the sludge tank shall not be tube type. The tanks shall be fitted proper fittings and valves like hydrant hose connection for water tank filling, drain valves off, jetting pump suction - shut off, etc.

The tank shall be provided with manhole at the water compartment for attending to the maintenance operations/repainting of the tank. The tank shall be provided with suitable suction line strainer and filler hose connection. The tank shall be finished with two coats paint of suitable enamel paint with primer on the outside. The entire tank shall be fabricated and finished to the best of quality standards and as per the standard engineering practice.

c) HIGH PRESSURE JETTING PUMP:-

The high pressure triplex jetting pump shall be a fully variable unit with a heavy duty, positive displacement, reciprocating plunger and having a discharge capacity of 153 l.p.m., 130 bar pressure to perform the jetting function with a high degree of efficiency and reliability.

The pump shall be of Pratisolli, Italy make with proven performance.

The pump shall -be suitably located on the chassis with provision for stopping the jetting pump without stopping the prime mover.

The pump shall be equipped with pressure relief valve for protection and life extension of jetting pump



d) VACUUM PUMP:-

A rotary positive displacement type air cooled vacuum pump (Battioni, Italy imported make) having displacement capacity of minimum 6150 lpm at about 1400-1500 r.p.m. and capable of producing 630 mm of Hg. Vacuum and 1.5 bar max discharge pressure shall be provided. Basically, the vacuum pump shall be designed to create vacuum, as well as work as air compressor for blow back during discharge. The vacuum pump shall be capable to produce 94% vacuum in the tank. The pump shall be driven through Power Take-Off unit.

The vane blades for the vacuum pump shall be of heat resistant material. The pump shall incorporate cooling system (air-cooled), to avoid overheating in tropical conditions. The vacuum pump shall be designed for 30 min. continuous running without interruption.

The vacuum pump shall be suitably located on the chassis with provision for stopping the vacuum pump without stopping the prime mover. A hand operated manifold Valve for switching from suction to pressure shall be provided at the discharge of the vacuum pump and the valve shall be suitably located for ease of operation. Corrosion resistant ball float valve shall be provided to prevent over-sucking. A safety pot with lateral cleaning flap and outlet valve shall be provided.

The Vacuum Pump shall be equipped with overpressure relief valve for protection, cooling and life extension of vacuum pump.

e) SUCTION HOSE:-

5 Nos. of non-collapsible, flexible suction hoses of 75 mm. internal dia. and 3 mts in length with standard fittings & couplings shall be provided with the unit.

f) HOSE REEL DRUM:-

The hose reel drum shall be of sturdy design and shall be designed to take a minimum of 60 mts. of 19mm internal diameter high pressure jetting hose.

The hose reel drum shall be driven through a hydraulic motor to effect the wind and unwind operations.

The hydraulic motor shall be designed for withdrawing the hose at its full length inside the sewer lines against the friction and jetting reaction forces. A manual cranking facility shall be provided.

The high pressure water supply to the jetting hose shall be given through a special rotary swivel arrangement provided at the hose reel drum end.

g) SEWER HOSE:**DESIGN:-**

Subject hose of 19 mm dia x 60 mtr length shall be designed in such a manner so as to facilitate replacement on a powered hose reel without interfering with the original manufacturer's intended minimum bend radius.

CONSTRUCTION:-

Subject hose shall be constructed to the following exact specifications. Exception to the following will render alternate hoses not acceptable. The hose shall be Trelleborg, Sweden / Piranha, USA or reputed imported make.



INNER CORE:-

Inner core shall be constructed of a special water and grease resistant Styrene-Butadiene Rubber Polymers (SBR) / Polyolefin thermoplastic material.

REINFORCING MATERIAL:-

Special synthetic textile braided.

COVER:-

A smooth Styrene-Butadiene Rubber Polymers (SBR) / Natural Rubber. (NR) / Polyether-urathene of 1.65 – 1.7 mm thick cover shall be provided.

MINIMUM BEND RADIUS:-

110 - 150 mm approx.

STRENGTH OF HOSE:-**TENSILE STRENGTH:-**

Shall be around 45 KN.

FITTING PULL OFF:-

Permanently attached fitting shall be a minimum of 35 KN.

PRESSURE RATINGS:-**BURST PRESSURE:-**

Shall be minimum of 7250 psi (520 bar)

WORKING PRESSURE:-

Shall be minimum of 3000 psi (200 bar).

DIMENSIONS:-

Outside diameter for hose shall be minimum approximately:
30 mm for 19 mm inside dia. hose.

WEIGHT OF HOSE:-

Weight of subject hose shall be approximately for 100 mtr. length.

60 - 88 kg for 25 mm dia. hose.

TEMPERATURE LIMITS:-

-40° C to 50° C.



i) HYDRAULIC PLANT:-

A Hydraulic Pump shall be capable of developing a pressure of about 120 -150 bar approx, powered by P.T.O. The entire hydraulic plant will consist of oil reservoir, pipeline with connected hoses, filter, control valve for operation of hydraulic function, etc. It shall be suitably laid along the entire length of the tank and cabin thereby avoiding additional space for the plant.

j) PIPING:-

All piping subjected to high pressure shall be fabricated from extra strong pipes and all fittings shall be forged steel. All pipings shall be laid out such that they can drain by gravity or through suitable plugged openings to drain water, when purged with air.

k) CONTROL PANEL:-

A control panel shall be provided and located conveniently. All gauges, switches, acceleration lever, jetting/bypass valve lever, for flash lamp. (Including appropriate wiring) Low water alarm with indicator necessary for the operation of the unit shall be grouped in this control panel so that the operator can have complete control of the operation.

The following controls should be provided:

- (i) Tipping
- (ii) Door Open / close
- (iii) Hose reel rotation
- (iv) Jetting / Bypass valve lever
- (v) Directional control valve lever
- (vi) Acceleration lever
- (vii) Compound Pressure gauge (for vacuum)
- (viii) Pressure gauge (for jetting)
- (ix) Low level water indicator
- (x) Toggle switch for low water level alarm

m) ACCESSORIES:-

The following accessories shall be supplied alongwith each unit.

- i) Set of Nozzles.
 - a) 15° Bullet Nozzle (5 rear jet jets 1 forward)
 - b) 35° Tangential Nozzle (6 rear jets)
- ii) Al chequered plate catwalk with ladder – 1 No.
- iii) Al chequered plate lockable tool box – 1No.
- iv) Float switch with indicator and hooter for low water level – 1 no.
- v) Mud guards – 2 Nos.
- vi) Mud flaps – 4 Nos.

n) VEHICLE CHASSIS:-

The complete equipment shall be mounted on a suitable TATA/Ashok Leyland/Eicher chassis with PTO with standard sleeper cabin. The chassis should be provided with front and rear shock absorbers with five forward and one reverse constant mesh gear box, complete original front show with headlights, starter, dynamo with batteries and fuel tank.

The truck chassis shall have the following general specifications:



Wheel Base	3600/3800 mm approx
Overall length	7100 mm approx
Max. Width	2250 mm approx
Max. GVW	11500 Kgs

PAINTING:-

The entire unit shall be painted with two coats of superior quality anti-corrosive primer with two coats of approved quality paint. The bidder shall get the paints and shades approved from the Engineer.

TESTING AND INSPECTION:-

- (i) Tests on equipment at manufacturer's premises as required will be carried out in accordance with the manufacturer's standard. All inspection, examination and testing shall be carried out in presence of the Engineer's representative in accordance with the specification.
- (ii) If the Engineer's Representative witnesses a test he shall be given a copy of the test results and certificates, upon request.

